

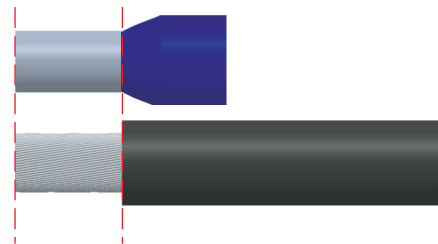
A01

Bootlace - AL Conductor Installation Guide

1. Smear conductive grease into the bootlace barrel and ensure that the whole inner surface is covered.



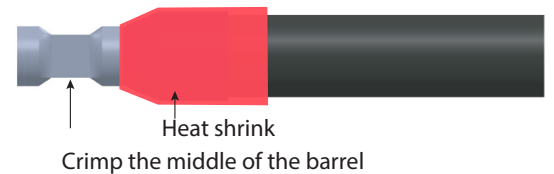
2. Select the correct bootlace as per the recommendation table.
Carefully strip the cable with same length as bootlace barrel.
Avoid nicking or cutting conductors.



3. Carefully insert conductor into the end of the barrel. Do not twist the conductor.



4. Use bootlace crimper to crimp the bootlace barrel. It is optimal to crimp the middle of the barrel, ensuring that the crimp face is not too close to the bootlace insulation or barrel end. Apply suitable ALI-FLEX® G03 Glue Lined Heatshrink to complete the crimping.



Recommended AL Cable

AL conductor size (mm ²)	A01 size	No. of crimps (No.)	Minimum total length of crimp face(mm)
16	A01-AKXX/18B16IV	1 crimp	13
25	A01-AKXX/22B25BK		
35	A01-AKXX/18B35RE		
	A01-AKXX/25B35RE		
50	A01-AGXX/20B50BL		
	A01-AGXX/25B50BL		
70	A01-AGXX/20B70YE		
	A01-AGXX/25B70YE		
	A01-AGXX/27B70YE		
95	A01-AGXX/25B95RE		
120	A01-AGXX/27B120BL		

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